

STEP 1.
Remove parts from packaging.

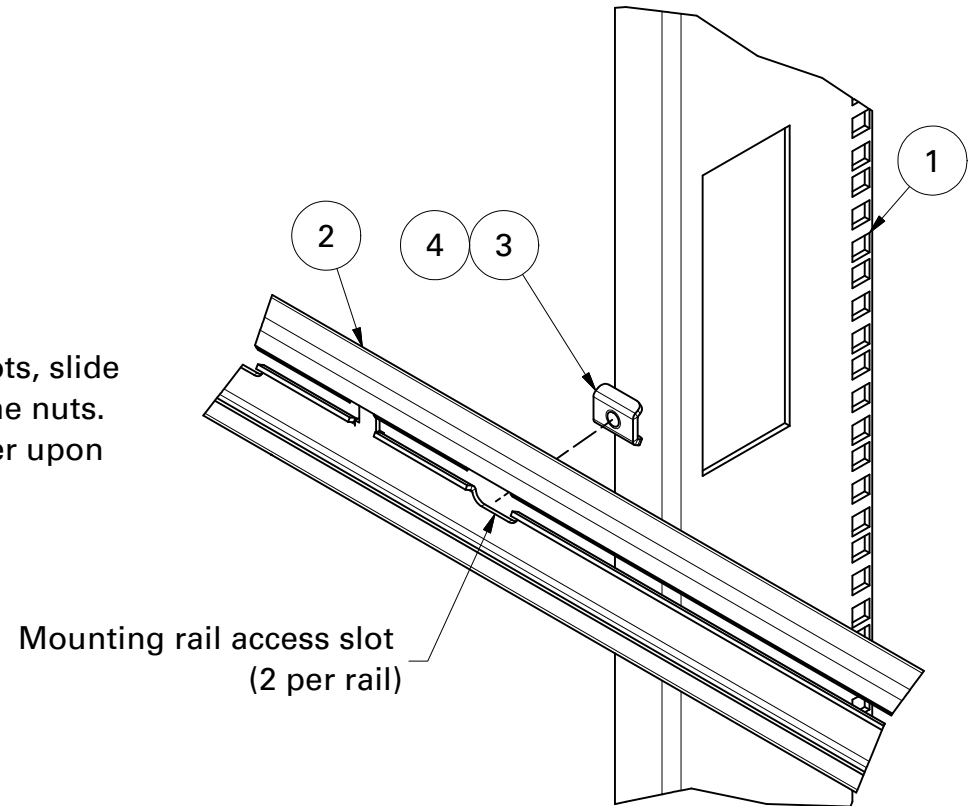
STEP 2.
Install the supplied RFM2-T-BOLTS into the 4 mounting spots in the mounting angles. Then put the nuts on the inside flange.
Do not tighten the nuts.
(See image for reference)

STEP 3.
With the hardware installed in the rails in the 4 places, align the T-BOLTS with the mounting rail access slots in the X_MEMBER and insert them into the slots.

STEP 4.
Once all T-BOLTS have been fitted into the mounting rail slots, slide the mounting angle to the desired position and tighten all the nuts.
Note: Ensure the rails are straight and flush with one another upon tightening.

STEP 5.
Repeat the steps 1-4 for all angles.

| PARTS LIST | | |
|------------|-----|------------------------|
| ITEM | QTY | PART NUMBER |
| 1 | 1 | RFM2-REFERENCE-MA-SQ |
| 2 | 1 | RFM-REFERENCE-X-MEMBER |
| 3 | 4 | RFM2-T-BOLT-.625 |
| 4 | 4 | 1/4-20 Keps Nut |

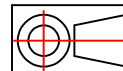


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| TOLERANCES | DESCRIPTION | DATE | MASS | REV |
|---|--|-----------|----------|-----|
| FRAC. $\pm 1/16''$ ANGLE $\pm 1.0^\circ$ HOLES $\pm 0.003''$ 0.000 $\pm 0.015''$ | PART NUMBER RFM2-MOUNTING ANGLE INSTALLATION | 07-Mar-24 | 15.25 lb | 00 |
| | AUTHOR gillison j | | | |



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